

SPLIT

DART AEROSPACE LTD		Work Order:	22268 <i>B</i>
Description: Handie		Part Number:	D3332-1
Dwg: D3332 Rev. A <i>PAGE 2</i>		Qty:	20 <i>18</i>
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>EP</i>	05.01.17	20 <i>18</i>
2	MC	Turn as per Folio FA494 and Dwg D3332 Material: AISI 1018-1025 Ø2.00" Round Bar (M1018-R2.000) Identify for D3332-1 Batch: <i>n16634</i>	<i>EP</i>	05/02/15	18
3	QC2	Inspect parts as they come off the CNC machine	<i>EP</i>	05/02/16	18
4	MV	Machine as per Folio FA494 and Dwg D3332	<i>EP</i>	05/02/16	18
5	QC2	Inspect parts as they come off the CNC machine Identify as D3332-1	<i>EP</i>	05/02/16	18
6	QC8	Second check	<i>EP</i>	05/02/16	18
7	MV	Deburr	<i>CPL</i>	05-02-16	18
8	QC5	Inspect work to Step 7	<i>EP</i>	05/02/16	18
9	ST	Identify and Stock	<i>CPL</i>	05-02-16	18
10	AC	Cost / part: <i>14</i>	<i>SAR</i>	05-02-21	18
11	DC	Close W/O <i>6,31</i> Inspect Level 21	<i>EP</i>	05.02.23	18

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05-01-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

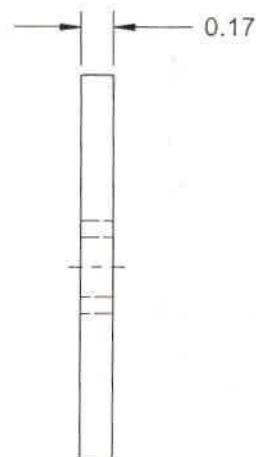
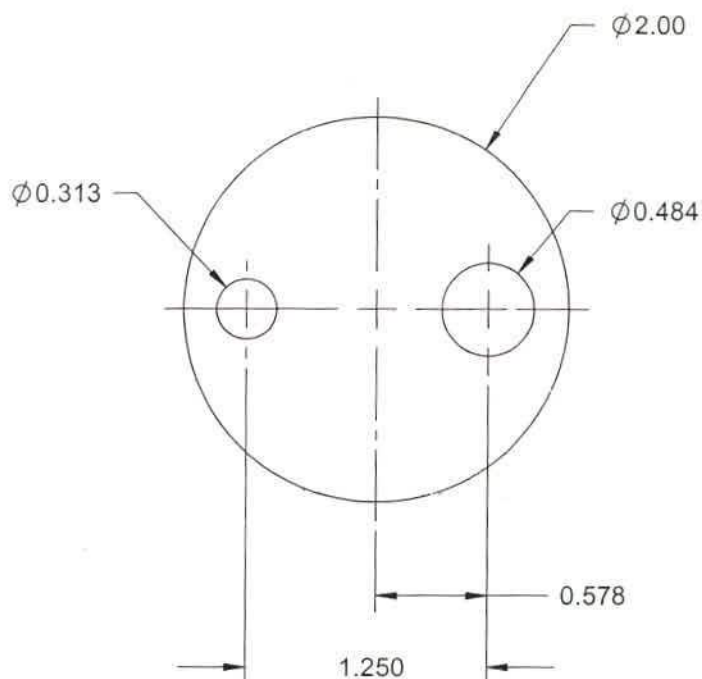
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	DRAWING NO. D3332	REV. A SHEET 2 OF 4
DATE 04.12.14		TITLE PIN ASSEMBLY	SCALE 1:1



D3332-1 HANDLE

NOTES:

- 1) MATERIAL: 1018-25 ROUND BAR STEEL PER MIL-S-7097
(REF. DART SPEC. M1018-R2.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22268

PRELIMINARY ISSUE

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 17, 2005
01:31 pm

Work Order No : 0022268

Project Name : D3332-1

Project For :

Work Order Type : Main

Main WO Number :

House Part Number : D3332-1

Description : Handle Assembly

Manufactured : Yes

Amount Req'd : 20

Amount Done : 0

Start Date : 01-17-05

Est Finish Date :

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNNN

WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Margin : 0.000%

Actual Margin : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

